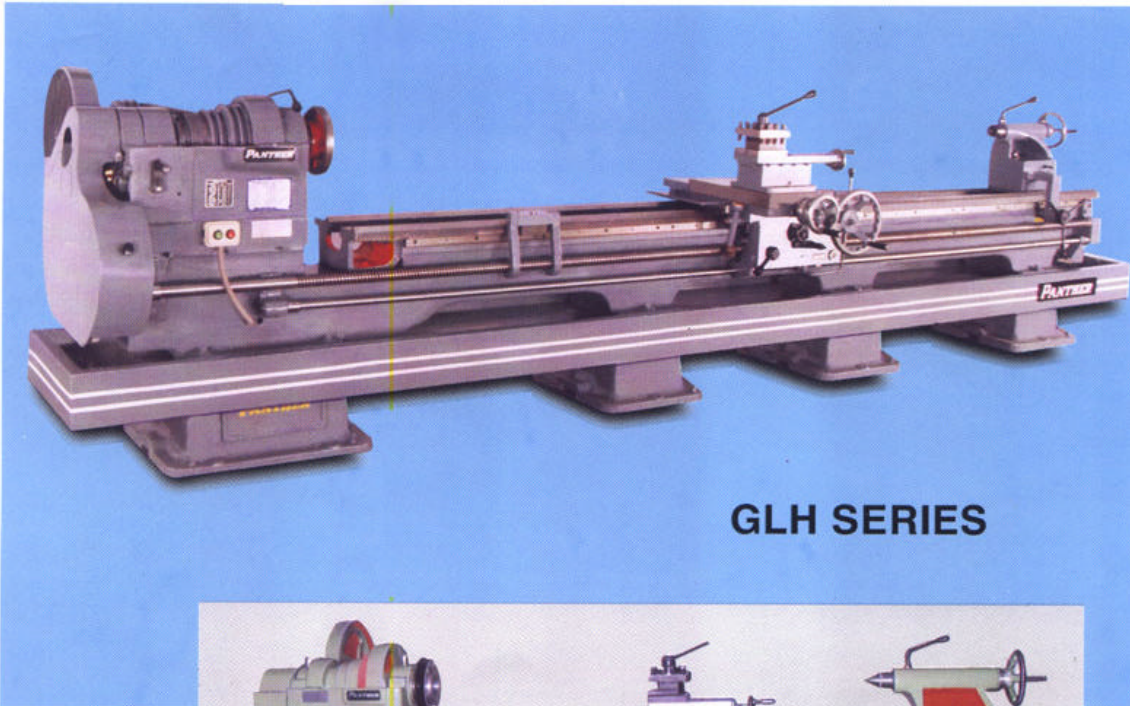


GUJARAT LATHE MFG. CO. PVT. LTD.

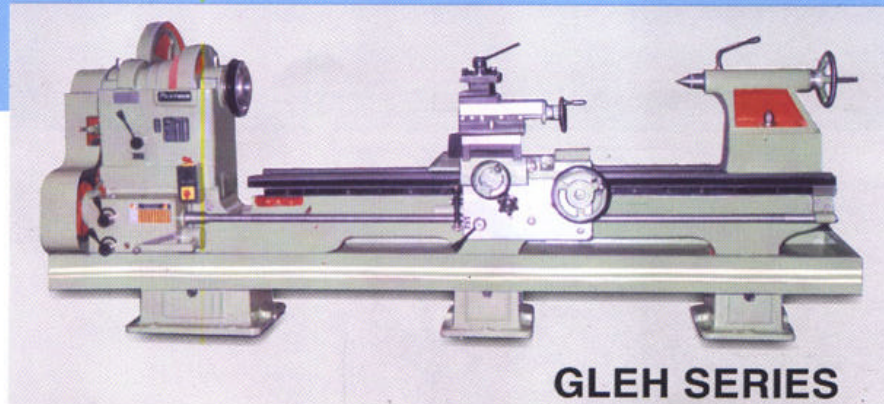
Corporate Address: 201 Karmastambh, L.B.S. Marg, Vikhroli (W), Bombay (Mumbai), India.  
Phone: (00)91-22-5784515, 5969719/20/21. Fax (00)91-22-5798809, 5969652.

# ***PANTHER***

## **HEAVY DUTY LATHE MACHINES**



**GLH SERIES**



**GLEH SERIES**

Website: <http://www.GujaratLathes.com> ; E-Mail: [info@gujaratlathes.com](mailto:info@gujaratlathes.com)

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### HEAVY DUTY, HIGH PRECISION LATHE (MODEL: GLH)



#### FEATURES

- |   |   |
|---|---|
| <ul style="list-style-type: none"><li>• Flame hardened bedways.</li><li>• Hardened and profile ground headstock gears.</li><li>• Headstock spindle is made from high tensile steel duly hardened &amp; ground &amp; runs in precision taper roller bearings .</li><li>• Maintained contact starting shaft</li></ul> | <ul style="list-style-type: none"><li>• Meticulous care is taken in selecting the right raw material for every component. Each &amp; every component is passed through strict quality control &amp; the machine is put to rigorous tests confirming to IS : 1878 (Part I) 1971 before dispatch from our ultra modern plant having sophisticated mother machinery.</li></ul> |
|---|---|

#### Standard Accessories

Electricals, 2 MT Centres with Centre Bush, Inch & MM Gears, Oil Can, Spanner & Allen Key Set & Instruction manual.

#### Optional Accesories

Face Plate, Steady rest, Follow Rest, Machine lamp, Elec. Coolant pump with tank fittings, Taper turning attachment, Quick change tool post with 5 tool holders. chuck plate, self centering 3 jaw chuck revolving centre.

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**TECHNICAL SPECIFICATIONS IN MM**

<b>MODEL</b>	<b>GLH/ 1</b>	<b>GLH/ 2</b>	<b>GLH/ 3</b>	<b>GLH/ 4</b>	<b>GLH/ 5</b>	<b>GLH/ 6</b>	<b>GLH/ 7</b>	<b>GLH/ 8</b>
	7'3"	9'	10'3"	12"	14'	16'	18'	20'
Bedlength	2200	2740	3040	3655	4250	4800	5400	6000
Centreheight	330	330	330	330	330	330	330	330
Admitbetn. centres	1000	1600	1900	2500	3100	1700	4355	4950
Bedwidth	375	375	375	375	375	375	375	375
Spindlebore	55	55	55	55	55	55	55	55
Swingover bed	620	620	620	620	620	620	620	620
Swingover cross slide	380	380	380	380	380	380	380	380
Swingin gap	900	900	900	900	900	900	900	900
Lengthof gap in front of face plate	200	200	200	200	200	200	200	200
Spindlenose dia/threads	75/ 6 TPI	75/ 6 TPI	75/ 6 TPI	75/ 6 TPI	75/ 6 TPI	75/ 6 TPI	75/ 6 TPI	75/ 6 TPI
Spindlemorse taper	MT- 4	MT- 4	MT- 4	MT- 4	MT- 4	MT- 4	MT- 4	MT- 4
No.of spindle speeds	8	8	8	8	8	8	8	8
Rangeof spindle speeds	30to 550	30to 550	30to 550	30to 550	30to 550	30to 550	30to 550	30to 550
Tailstock spindle dia	63	63	63	63	63	63	63	63
Spindletravel	200	200	200	200	200	200	200	200
Morsetaper	MT- 4	MT- 4	MT- 4	MT- 4	MT- 4	MT- 4	MT- 4	MT- 4
Leadscrew Dia	38	38	38	38	38	38	38	38
TPI	4	4	4	4	4	4	4	4
No.of threads / Range								
Metric	19/ 1 to 6 mm	19/ 1 to 6 mm	19/ 1 to 6 mm	19/ 1 to 6 mm	19/ 1 to 6 mm	19/ 1 to 6 mm	19/ 1 to 6 mm	19/ 1 to 6 mm
British	13/2to 24 TPI	13/2to 24 TPI	13/2to 24 TPI	13/2to 24 TPI	13/2to 24 TPI	13/2to 24 TPI	13/2to 24 TPI	13/2to 24 TPI

For More Catalogues of Products by Gujarat Lathe please visit <http://www.GujaratLathes.com> or send in an email to [info@gujaratlathes.com](mailto:info@gujaratlathes.com)